

READ THIS FIRST



Model G1033X/G1033Z

*****IMPORTANT UPDATE*****

For Machines Mfd. Since 10/24
and Owner's Manual Revised 09/19

For questions or help with this product contact Tech Support at (570) 546-9663 or techsupport@grizzly.com

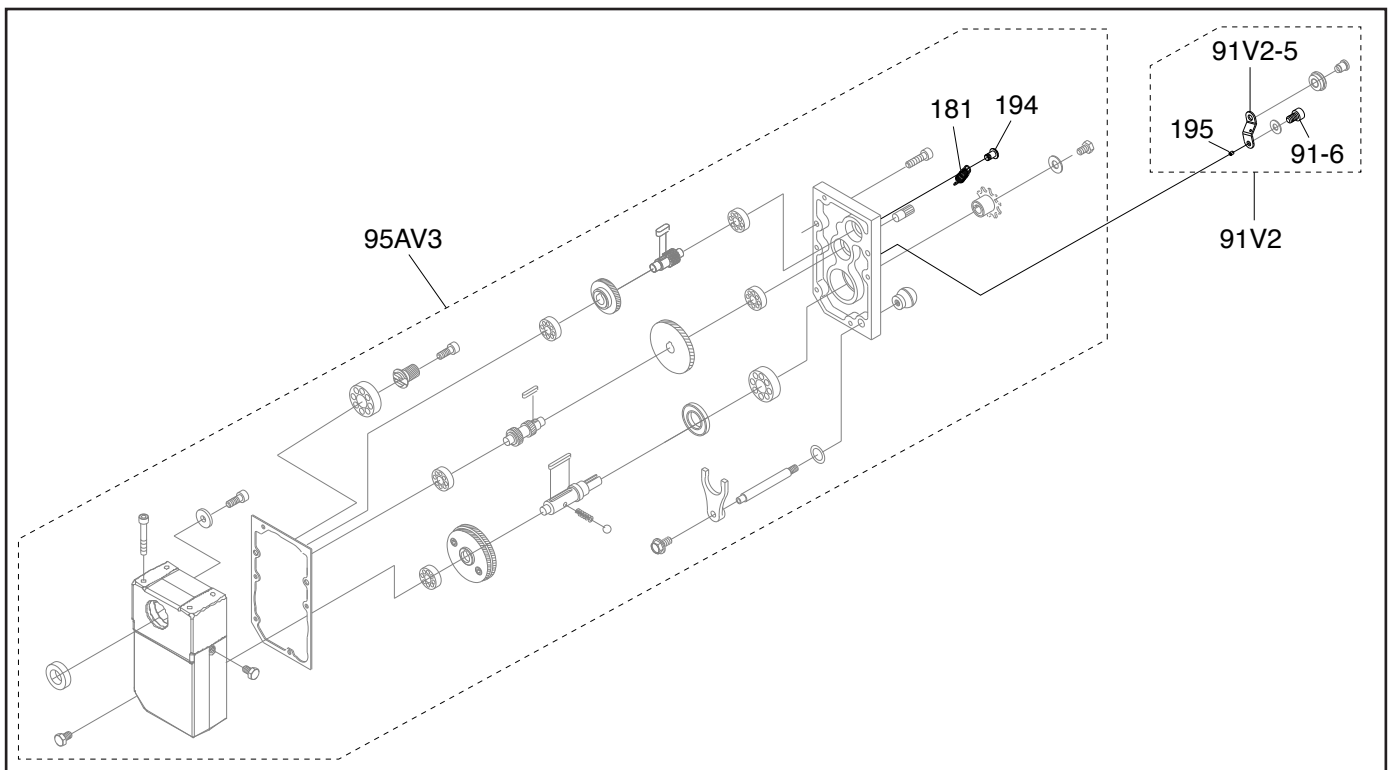
The following changes were recently made since the owner's manual was printed:

- Parts have changed.

Aside from this information, all other content in the owner's manual applies and **MUST** be read and understood for your own safety. **IMPORTANT: Keep this update with the owner's manual for future reference.**

For questions or help, contact our Tech Support at (570) 546-9663 or techsupport@grizzly.com.

G1033X Revised Main Parts



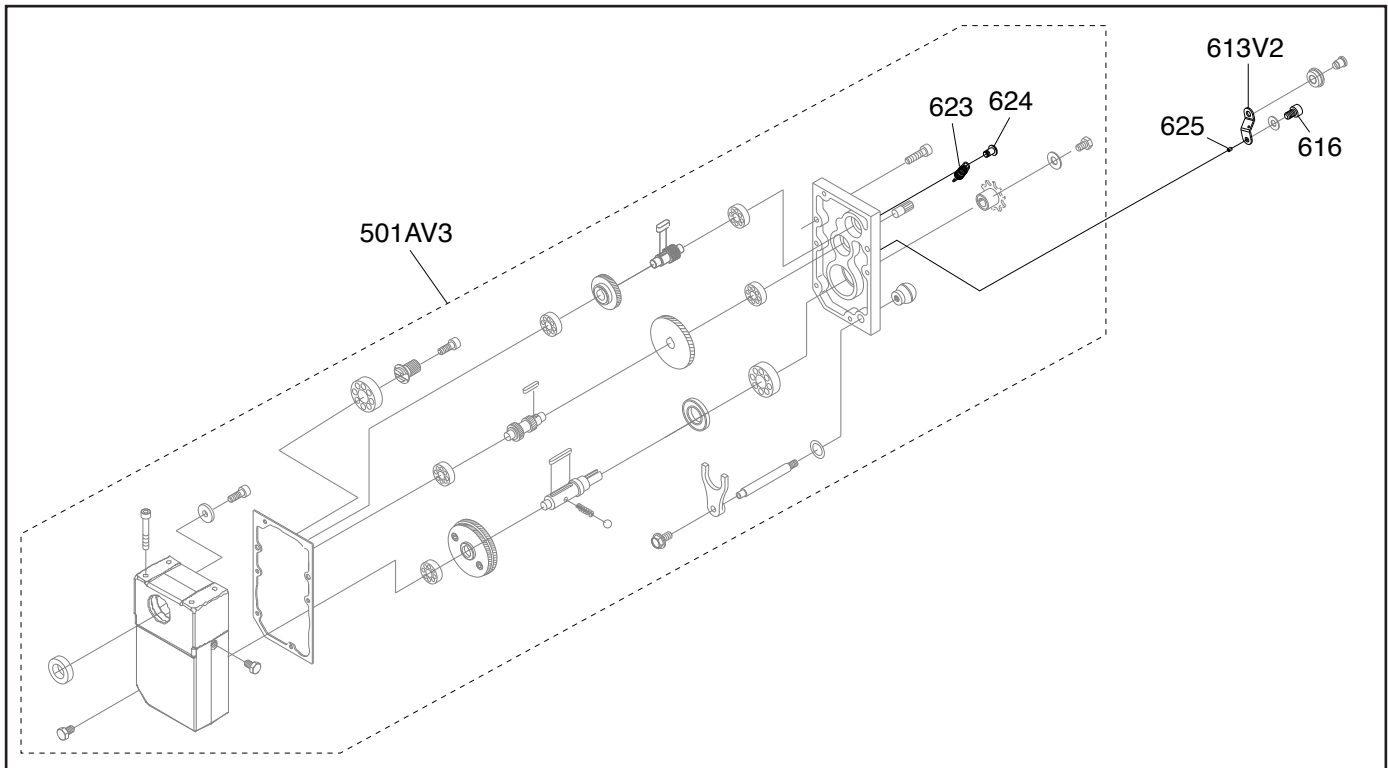
REF	PART #	DESCRIPTION
91V2	P1033X091V2	SPROCKET & CHAIN ASSY V2.10.24
91V2-5	P1033X091V2-5	BRACKET V2.10.24
91-6	P1033X091-6	CAP SCREW M6-1 X 30
95AV3	P1033X095AV3	GEARBOX ASSEMBLY V3.10.24

REF	PART #	DESCRIPTION
181	P1033X181	EXTENSION SPRING 1 X 7.5 X 33
194	P1033X194	BUTTON HD CAP SCR M6-1 X 10
195	P1033X195	BUSHING 6.2 x 10.2 X 11



COPYRIGHT © SEPTEMBER, 2024 BY GRIZZLY INDUSTRIAL, INC.
**WARNING: NO PORTION OF THIS MANUAL MAY BE REPRODUCED IN ANY SHAPE
OR FORM WITHOUT THE WRITTEN APPROVAL OF GRIZZLY INDUSTRIAL, INC.**
#JA23357 PRINTED IN TAIWAN

G1033Z Revised Main Parts



REF	PART #	DESCRIPTION
501AV3	P1033Z501AV3	GEARBOX ASSEMBLY V3.10.24
613V2	P1033Z613V2	OUTER CHAIN TENSIONER V2.10.24
616	P1033Z616	CAP SCREW M6-1 X 30

REF	PART #	DESCRIPTION
623	P1033Z623	EXTENSION SPRING 1 X 7.5 X 33
624	P1033Z624	BUTTON HD CAP SCR M6-1 X 10
625	P1033Z625	BUSHING 6.2 X 10.2 X 11



READ THIS FIRST



Model G1033X

IMPORTANT UPDATE

For Machines Mfd. Since 09/24
and Owner's Manual Revised 09/19

For questions or help with this product contact Tech Support at (570) 546-9663 or techsupport@grizzly.com

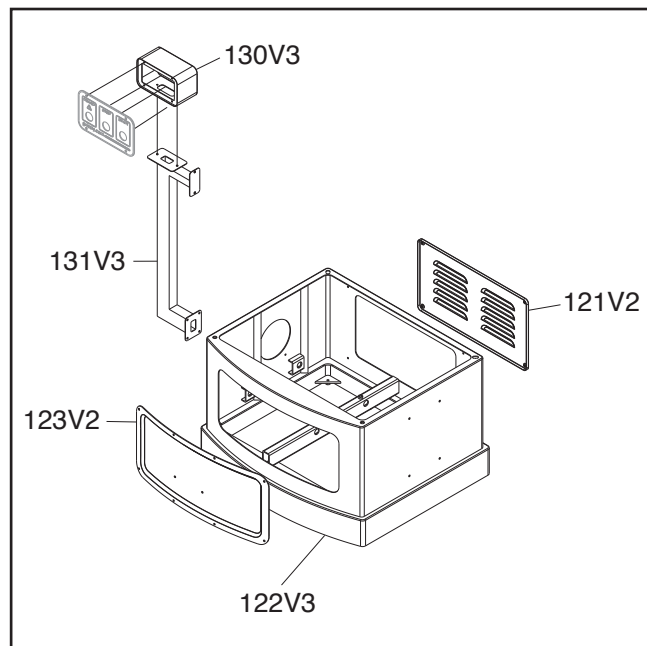
The following changes were recently made since the owner's manual was printed:

- Labels and parts have changed.

Aside from this information, all other content in the owner's manual applies and **MUST** be read and understood for your own safety. **IMPORTANT: Keep this update with the owner's manual for future reference.**

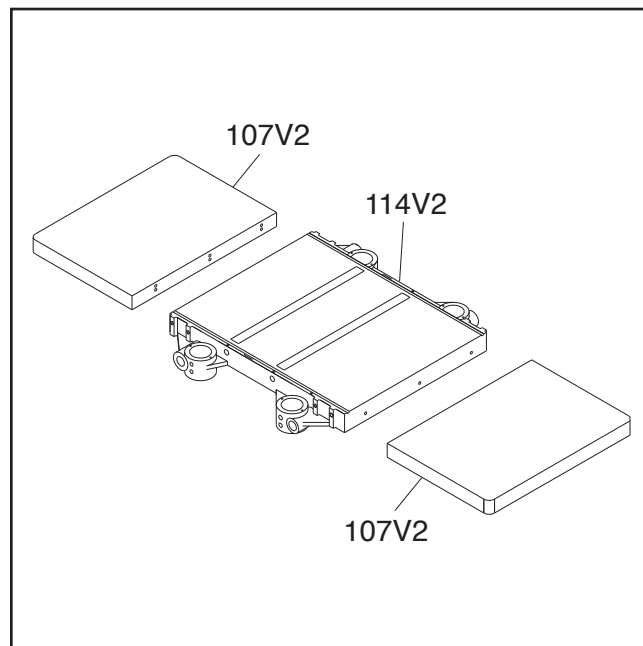
For questions or help, contact our Tech Support at (570) 546-9663 or techsupport@grizzly.com.

Revised Stand Parts



REF	PART #	DESCRIPTION
121V2	P1033X121V2	MOTOR ACCESS PANEL V2.09.24
122V3	P1033X122V3	CABINET STAND V3.09.24
123V2	P1033X123V2	FRONT COVER V2.09.24
130V3	P1033X130V3	SWITCH BOX V3.09.24
131V3	P1033X131V3	SWITCH PEDESTAL V3.09.24

Revised Table Parts



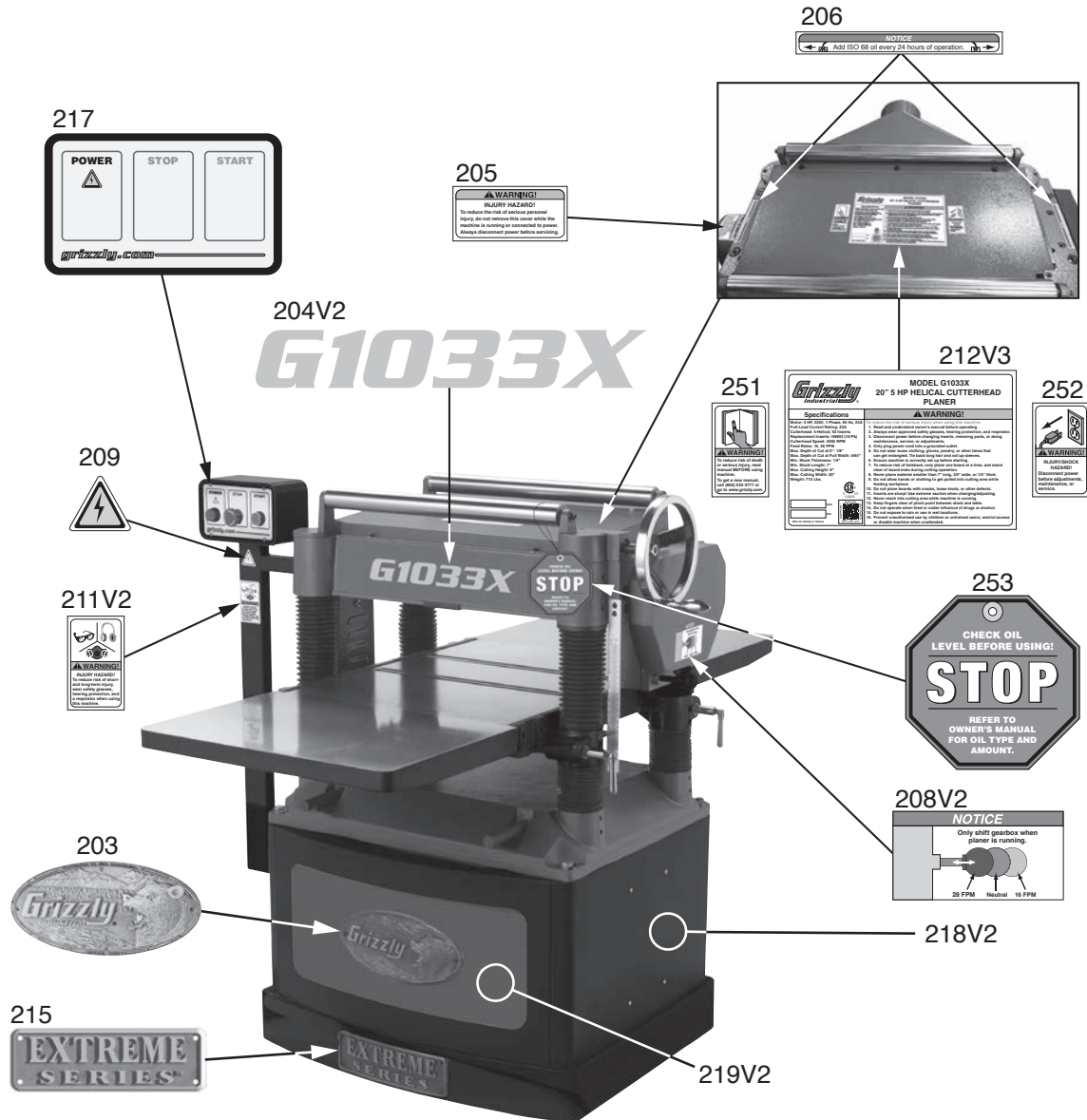
REF	PART #	DESCRIPTION
107V2	P1033X107V2	EXTENSION WING V2.09.24
114V2	P1033X114V2	MIDDLE TABLE V2.09.24



COPYRIGHT © AUGUST, 2024 BY GRIZZLY INDUSTRIAL, INC.
**WARNING: NO PORTION OF THIS MANUAL MAY BE REPRODUCED IN ANY SHAPE
OR FORM WITHOUT THE WRITTEN APPROVAL OF GRIZZLY INDUSTRIAL, INC.**
#JA23313 PRINTED IN TAIWAN

(Replaces Page 70 in Manual)

G1033X Labels & Cosmetics



REF	PART #	DESCRIPTION
203	P1033X203	GRIZZLY NAMEPLATE
204V2	P1033X204V2	MODEL NUMBER LABEL V2.09.24
205	P1033X205	WARNING LABEL-DO NOT REMOVE COVER
206	P1033X206	LUBRICATION NOTICE
208V2	P1033X208V2	GEARBOX SHIFT WARNING V2.02.19
209	P1033X209	ELECTRICITY LABEL
211V2	P1033X211V2	EYE/EAR/LUNG PROTECTION LABEL V2.03.19
212V3	P1033X212V3	MACHINE ID LABEL V3.04.19

REF	PART #	DESCRIPTION
215	P1033X215	EXTREME SERIES PLATE
217	P1033X217	CONTROL PANEL LABEL
218V2	P1033X218V2	TOUCH-UP PAINT, GLOSSY BLACK V2.09.24
219V2	P1033X219V2	TOUCH-UP PAINT, GRIZZLY GREEN V2.09.24
251	P1033X251	READ MANUAL LABEL
252	P1033X252	DISCONNECT POWER LABEL
253	P1033X253	STOP OIL FILL TAG

⚠️ WARNING

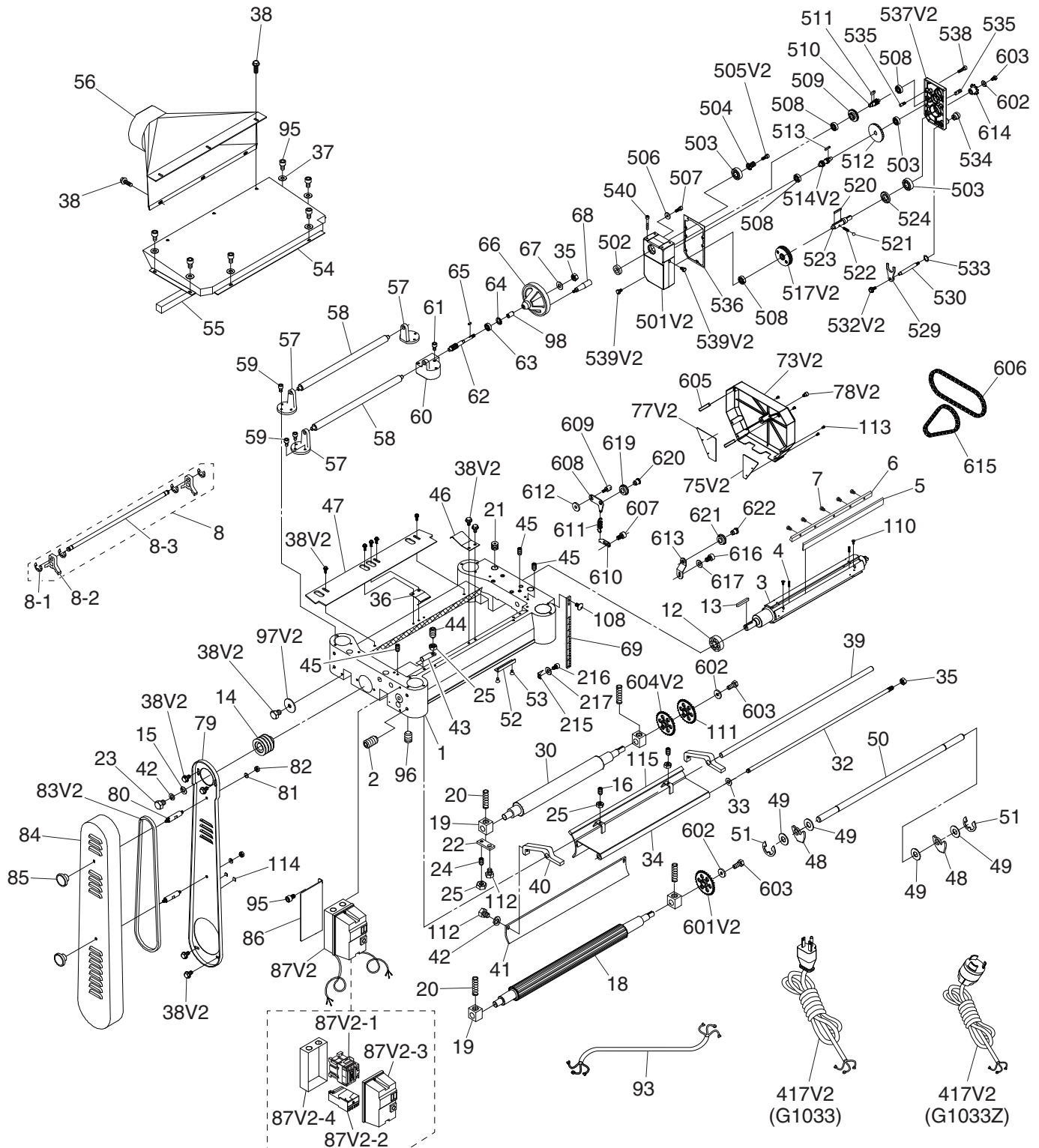
Safety labels help reduce the risk of serious injury caused by machine hazards. If any label comes off or becomes unreadable, the owner of this machine **MUST** replace it in the original location before resuming operations. For replacements, contact (800) 523-4777 or www.grizzly.com.



SECTION 9: PARTS

We do our best to stock replacement parts when possible, but we cannot guarantee that all parts shown are available for purchase. Call (800) 523-4777 or visit www.grizzly.com/parts to check for availability.

G1033/G1033Z Main



G1033/G1033Z Main Parts List

REF	PART #	DESCRIPTION
1	P1033001	HEADSTOCK CASTING
2	P1033002	SET SCREW M10-1.5 X 12
3	P1033003	CUTTERHEAD 20" 4-KNIFE
4	P1033004	COMPRESSION SPRING 0.6 X 5.9 X 16
5	P1033005	20" PLANER KNIVES-SET OF 4
6	P1033006	CUTTERHEAD GIB
7	P1033007	HEX BOLT M8-1.25 X 10
8	P1033008	KNIFE-SETTING JIG ASSEMBLY
8-1	P1033008-1	E-CLIP 9MM
8-2	P1033008-2	KNIFE-SETTING JIG FOOT
8-3	P1033008-3	KNIFE-SETTING JIG SHAFT
12	P1033012	BALL BEARING 6206-2RS
13	P1033013	KEY 8 X 8 X 36
14	P1033014	CUTTERHEAD PULLEY
15	P1033015	FENDER WASHER 8 X 30 X 4MM
16	P1033016	SET SCREW M6-1 X 12
18	P1033018	INFEED ROLLER
19	P1033019	BUSHING BLOCK
20	P1033020	COMPRESSION SPRING 3.5 X 19.7 X 70
21	P1033021	TENSIONING SET SCREW M22-1.5 X 20
22	P1033022	BUSHING BLOCK PLATE
23	P1033023	HEX BOLT M8-1.25 X 30
24	P1033024	SET SCREW M6-1 X 16
25	P1033025	HEX NUT M6-1 THIN
30	P1033030	OUTFEED ROLLER
32	P1033032	CHIP BREAKER PIVOT ROD M12-1.75 X 25
33	P1033033	EXT RETAINING RING 12MM
34	P1033034	CHIP BREAKER
35	P1033035	HEX NUT M12-1.75
36	P1033036	V-ANGLED SPRING 70 X 46 X 0.6MM
37	P1033037	FLAT WASHER 6MM
38	P1033038	HEX BOLT M6-1 X 12
38V2	P1033038V2	FLANGE BOLT M6-1 X 12 V2.05.18
39	P1033039	CHIPBREAKER ADJUSTMENT ROD
40	P1033040	CHIPBREAKER ADJUSTMENT BRACKET
41	P1033041	PRESSURE BAR
42	P1033042	LOCK WASHER 8MM
43	P1033043	SHAFT
44	P1033044	SET SCREW M6-1 X 20
45	P1033045	SET SCREW M6-1 X 16
46	P1033046	FLAT SPRING 84 X 46 X 0.6MM
47	P1033047	CHIP DEFLECTOR
48	P1033048	ANTI-KICKBACK FINGER
49	P1033049	SPACER
50	P1033050	ANTI-KICKBACK SHAFT
51	P1033051	E-CLIP 15MM
52	P1033052	DEPTH LIMITER
53	P1033053	FLAT HD SCR M5-.8 X 12
54	P1033054	UPPER COVER
55	P1033055	UPPER COVER GASKET

REF	PART #	DESCRIPTION
56	P1033056	DUST PORT 5"
57	P1033057	RETURN ROLLER BRACKET
58	P1033058	RETURN ROLLER
59	P1033059	CAP SCREW M6-1 X 16
60	P1033060	WORM GEAR HOUSING
61	P1033061	CAP SCREW M6-1 X 50
62	P1033062	WORM SHAFT
63	P1033063	BALL BEARING 6201-2RS
64	P1033064	INT RETAINING RING 32MM
65	P1033065	KEY 4 X 4 X 10
66	P1033066	HANDWHEEL TYPE-2 200D X 12B-K X 3/8-16
67	P1033067	FLAT WASHER 12MM
68	P1033068	REVOLVING HANDLE 1 X 3-9/16, 3/8-16 X 1/2
69	P1033069	SCALE
73V2	P1033073V2	DRIVE CHAIN COVER V2.05.18
75V2	P1033075V2	GEARBOX COVER PLATE-A V2.05.18
77V2	P1033077V2	GEARBOX COVER PLATE-B V2.05.18
78V2	P1033078V2	CAP SCREW M8-1.25 X 10 V2.05.18
79	P1033079	PULLEY GUARD
80	P1033080	STANDOFF-HEX DE
81	P1033081	FLAT WASHER 5/16
82	P1033082	HEX NUT 5/16-18
83V2	P1033083V2	V-BELT M58 3L580 V2.05.18
84	P1033084	PULLEY COVER
85	P1033085	KNOB 5/16-18, D1-3/4, ROUND
86	P1033086	SWITCH BRACKET (G1033)
86	P1033Z086	SWITCH BRACKET (G1033Z)
87V2	P1033087V2	MAGNETIC SWITCH ASSY SDE MP-18 V2.05.18
87V2	P1033Z087V2	MAGNETIC SWITCH ASSY SDE MP-30 V2.05.18
87V2-1	P1033087V2-1	CONTACTOR SDE MA-18 220-240V (G1033)
87V2-1	P1033Z087V2-1	CONTACTOR SDE MA-30 220-240V (G1033Z)
87V2-2	P1033087V2-2	OL RELAY SDE RA-30 18-26A (G1033)
87V2-2	P1033Z087V2-2	OL RELAY SDE RA-30 22-34A (G1033Z)
87V2-3	P1033087V2-3	MAGNETIC SWITCH COVER (FRONT) (G1033)
87V2-3	P1033Z087V2-3	MAGNETIC SWITCH COVER (FRONT) (G1033Z)
87V2-4	P1033087V2-4	MAGNETIC SWITCH COVER (REAR) (G1033)
87V2-4	P1033Z087V2-4	MAGNETIC SWITCH COVER (REAR) (G1033Z)
93	P1033093	MOTOR CORD 12G 3W 57" (G1033)
93	P1033Z093	MOTOR CORD 10G 3W 57" (G1033Z)
95	P1033095	CAP SCREW M6-1 X 12
96	P1033096	SET SCREW M8-1.25 X 12
97V2	P1033097V2	FENDER WASHER 6 X 22 X 3MM V2.05.18
98	P1033098	SLEEVE 13.5 ID X 30 L
108	P1033108	PHLP HD SCR M6-1 X 12
110	P1033110	FLAT HD CAP SCR M5-.8 X 10
111	P1033111	SPROCKET 31T
112	P1033112	HEX BOLT M8-1.25 X 20
113	P1033113	PHLP HD SCR M4-.7 X 8
114	P1033114	PULLEY GUARD PLATE
115	P1033115	CHIP BREAKER GASKET



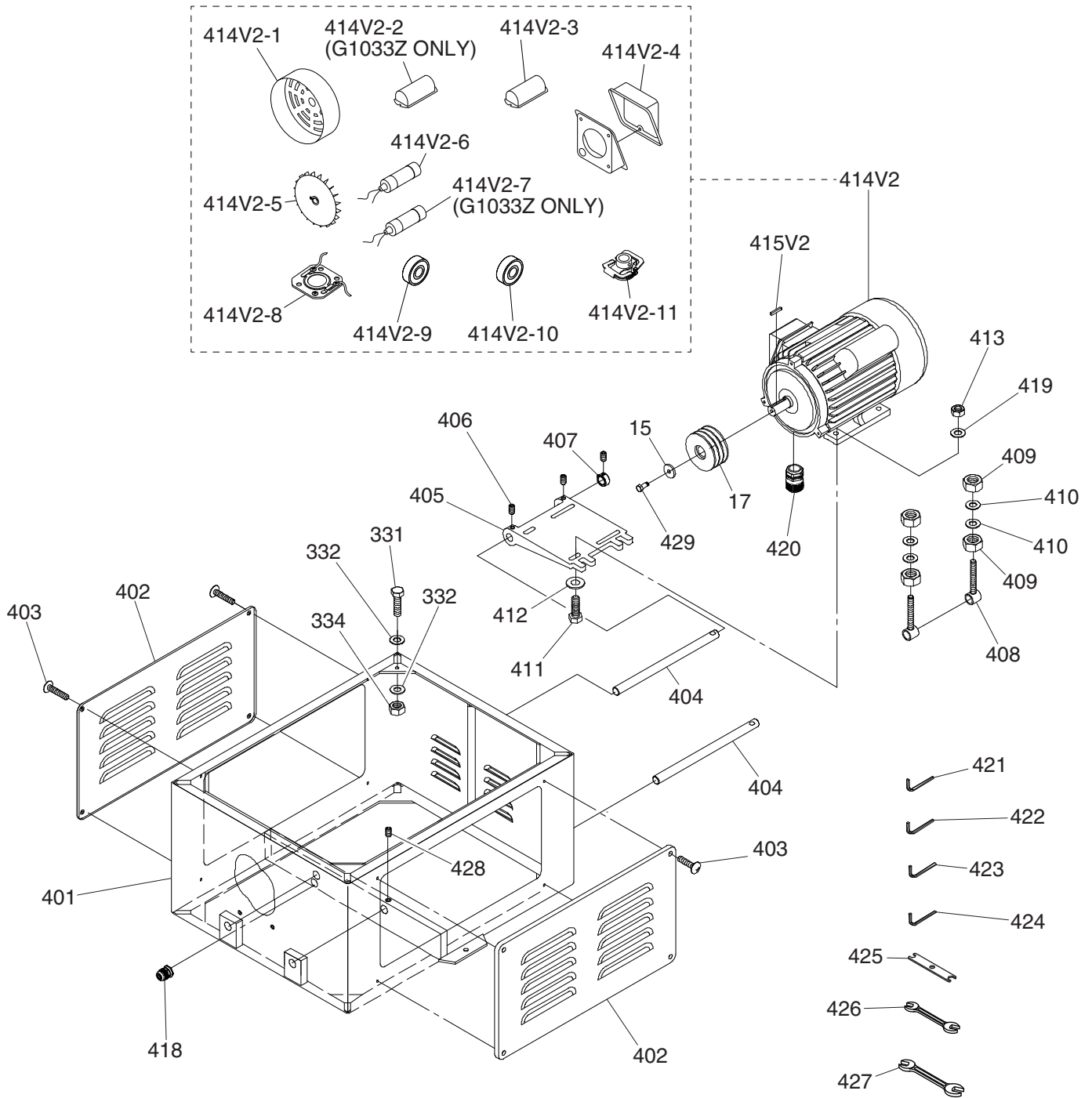
G1033/G1033Z Main Parts List (Cont.)

REF	PART #	DESCRIPTION
215	P1033215	POINTER
216	P1033216	CAP SCREW M5-.8 X 10
217	P1033217	LOCK WASHER 5MM
417V2	P1033417V2	POWER CORD 12G 3W 138" 6-20P V2.05.18
417V2	P1033Z417V2	POWER CORD 12G 3W 138" L6-30P V2.05.18
501V2	P1033501V2	GEARBOX V2.05.18
502	P1033502	OIL SEAL 28 X 40 X 8
503	P1033503	BALL BEARING 6204ZZ
504	P1033504	GEAR 16T
505V2	P1033505V2	CAP SCREW M6-1 X 25 V2.05.18
506	P1033506	FLAT WASHER 6 X 20 X 3MM
507	P1033507	CAP SCREW M6-1 X 12
508	P1033508	BALL BEARING 6201ZZ
509	P1033509	GEAR 47T
510	P1033510	GEARED SHAFT 18T
511	P1033511	KEY 5 X 5 X 12
512	P1033512	GEAR 71T
513	P1033513	KEY 5 X 5 X 10
514	P1033514	GEARED SHAFT 22T/18T
517	P1033517	COMBO GEAR 92T/96T
520	P1033520	KEY 6 X 6 X 40
521	P1033521	STEEL BALL 6MM
522	P1033522	COMPRESSION SPRING 0.6 X 5.9 X 16
523	P1033523	GEAR SHAFT
524	P1033524	OIL SEAL 25 X 47 X 6
529	P1033529	SHIFTING FORK
530	P1033530	SHIFTING SHAFT
532V2	P1033532V2	FLANGE BOLT M6-1 X 12 V2.05.18
533	P1033533	O-RING 12 X 1.5 S12.5

REF	PART #	DESCRIPTION
534	P1033534	KNOB 3/8-16, D1-1/4, BALL
535	P1033535	LOCATING PIN 8 X 7.55 X 7.95
536	P1033536	GEARBOX COVER GASKET
537V2	P1033537V2	GEARBOX COVER V2.05.18
538	P1033538	CAP SCREW M6-1 X 25
539V2	P1033539V2	OIL PLUG 1/4 NPT X 3/4" V2.05.18
540	P1033540	CAP SCREW M8-1.25 X 50
601V2	P1033601V2	SPROCKET 31T V2.05.18
602	P1033602	FENDER WASHER 6 X 20 X 3MM
603	P1033603	HEX BOLT M6-1 X 16
604V2	P1033604V2	SPROCKET 31T V2.05.18
605	P1033605	ROLL PIN 6 X 20
606	P1033606	CHAIN 06B-1 X 67 33 LINKS
607	P1033607	CAP SCREW M6-1 X 10
608	P1033608	CHAIN TENSIONER
609	P1033609	SHOULDER BOLT M8-1.25 X 14, 12 X 4
610	P1033610	SPRING BRACKET
611	P1033611	EXTENSION SPRING 1 X 8.5 X 33
612	P1033612	SPACER 8.2 X 22 X 3MM
613	P1033613	OUTER CHAIN TENSIONER
614	P1033614	SPROCKET 12T W/KEY
615	P1033615	CHAIN 06B-1 25 LINKS
616	P1033616	CAP SCREW M6-1 X 35
617	P1033617	FLAT WASHER 6MM
619	P1033619	CHAIN TENSIONER IDLER WHEEL
620	P1033620	CHAIN TENSIONER IDLER SHAFT
621	P1033621	OUTER CHAIN TENSIONER IDLER WHEEL
622	P1033622	OUTER CHAIN TENSIONER IDLER SHAFT



G1033/G1033Z Stand & Motor



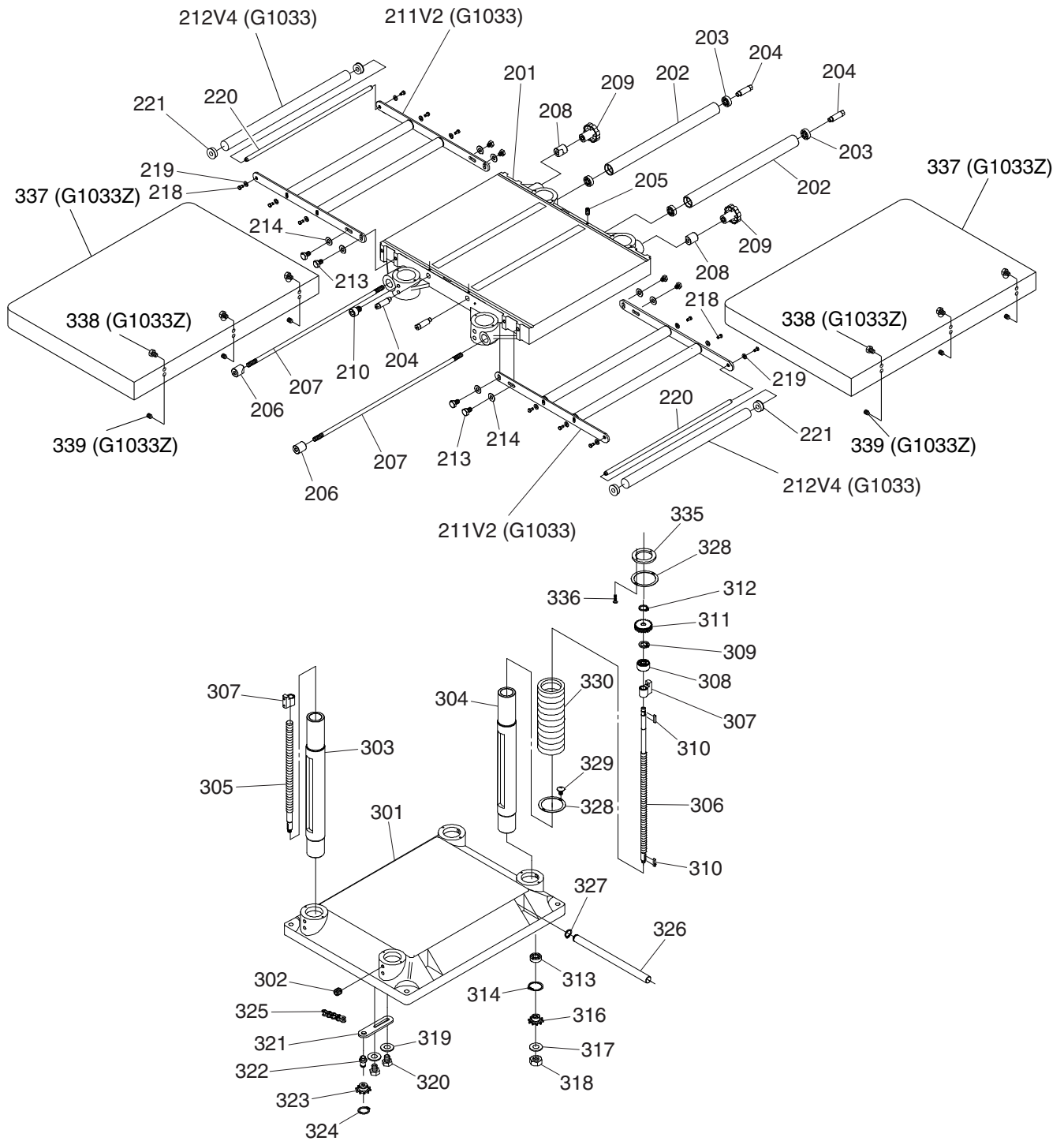
G1033/G1033Z Stand & Motor Parts List

REF	PART #	DESCRIPTION
15	P1033015	FENDER WASHER 8 X 30 X 4MM
17	P1033017	MOTOR PULLEY (G1033)
17	P1033Z017	MOTOR PULLEY (G1033Z)
331	P1033331	HEX BOLT M12-1.75 X 50
332	P1033332	FLAT WASHER 12MM
334	P1033334	HEX NUT M12-1.75
401	P1033401	STAND
402	P1033402	MOTOR ACCESS PANEL
403	P1033403	FLAT HD SCR M6-1 X 20
404	P1033404	PLATE CONNECTING ROD
405	P1033405	MOTOR MOUNT PLATE (G1033)
405	P1033Z405	MOTOR MOUNT PLATE (G1033Z)
406	P1033406	SET SCREW M8-1.25 X 12
407	P1033407	COLLAR
408	P1033408	ROD END BOLT M12-1.75 X 105, ID 20MM
409	P1033409	HEX NUT M12-1.75
410	P1033410	FLAT WASHER 12MM
411	P1033411	HEX BOLT M8-1.25 X 40
412	P1033412	FENDER WASHER 8 X 22 X 3MM
413	P1033413	HEX NUT M8-1.25
414V2	P1033414V2	MOTOR 3HP 230V 1-PH V2.05.18 (G1033)
414V2	P1033Z414V2	MOTOR 5HP 230V 1-PH V2.05.18 (G1033Z)
414V2-1	P1033414V2-1	MOTOR FAN COVER (G1033)
414V2-1	P1033Z414V2-1	MOTOR FAN COVER (G1033Z)
414V2-2	P1033Z414V2-2	CAPACITOR COVER (RUN) (G1033Z)
414V2-3	P1033414V2-3	CAPACITOR COVER (START) (G1033)
414V2-3	P1033Z414V2-3	CAPACITOR COVER (START) (G1033Z)
414V2-4	P1033414V2-4	MOTOR JUNCTION BOX (G1033)

REF	PART #	DESCRIPTION
414V2-4	P1033Z414V2-4	MOTOR JUNCTION BOX (G1033Z)
414V2-5	P1033414V2-5	MOTOR FAN (G1033)
414V2-5	P1033Z414V2-5	MOTOR FAN (G1033Z)
414V2-6	P1033Z414V2-6	R CAPACITOR 60M 350V 1-3/4 X 4-5/16 (G1033Z)
414V2-7	P1033414V2-7	S CAPACITOR 600M 125V 1-3/4 X 3-5/16 (G1033)
414V2-7	P1033Z414V2-7	S CAPACITOR 600M 125V 1-3/4 X 3-5/16 (G1033Z)
414V2-8	P1033414V2-8	CONTACT PLATE (G1033)
414V2-8	P1033Z414V2-8	CONTACT PLATE (G1033Z)
414V2-9	P1033414V2-9	BALL BEARING 6205ZZ (FRONT) (G1033)
414V2-9	P1033Z414V2-9	BALL BEARING 6205ZZ (FRONT) (G1033Z)
414V2-10	P1033414V2-10	BALL BEARING 6203ZZ (REAR) (G1033)
414V2-10	P1033Z414V2-10	BALL BEARING 6203ZZ (REAR) (G1033Z)
414V2-11	P1033414V2-11	CENTRIFUGAL SWITCH (G1033)
414V2-11	P1033Z414V2-11	CENTRIFUGAL SWITCH (G1033Z)
415V2	P1033415V2	KEY 5 X 5 X 30 V2.05.18
418	P1033418	STRAIN RELIEF TYPE-3 M25-1.5
419	P1033419	FLAT WASHER 8MM
420	P1033420	STRAIN RELIEF TYPE-3 M25-1.5
421	P1033421	HEX WRENCH 3MM
422	P1033422	HEX WRENCH 4MM
423	P1033423	HEX WRENCH 5MM
424	P1033424	HEX WRENCH 6MM
425	P1033425	FLAT WRENCH 10 X 13MM OPEN-ENDS
426	P1033426	WRENCH 12 X 14MM OPEN-ENDS
427	P1033427	WRENCH 17 X 19MM OPEN-ENDS
428	P1033428	SET SCREW M8-1.25 X 16
429	P1033429	HEX BOLT M8-1.25 X 30



G1033/G1033Z Table & Base



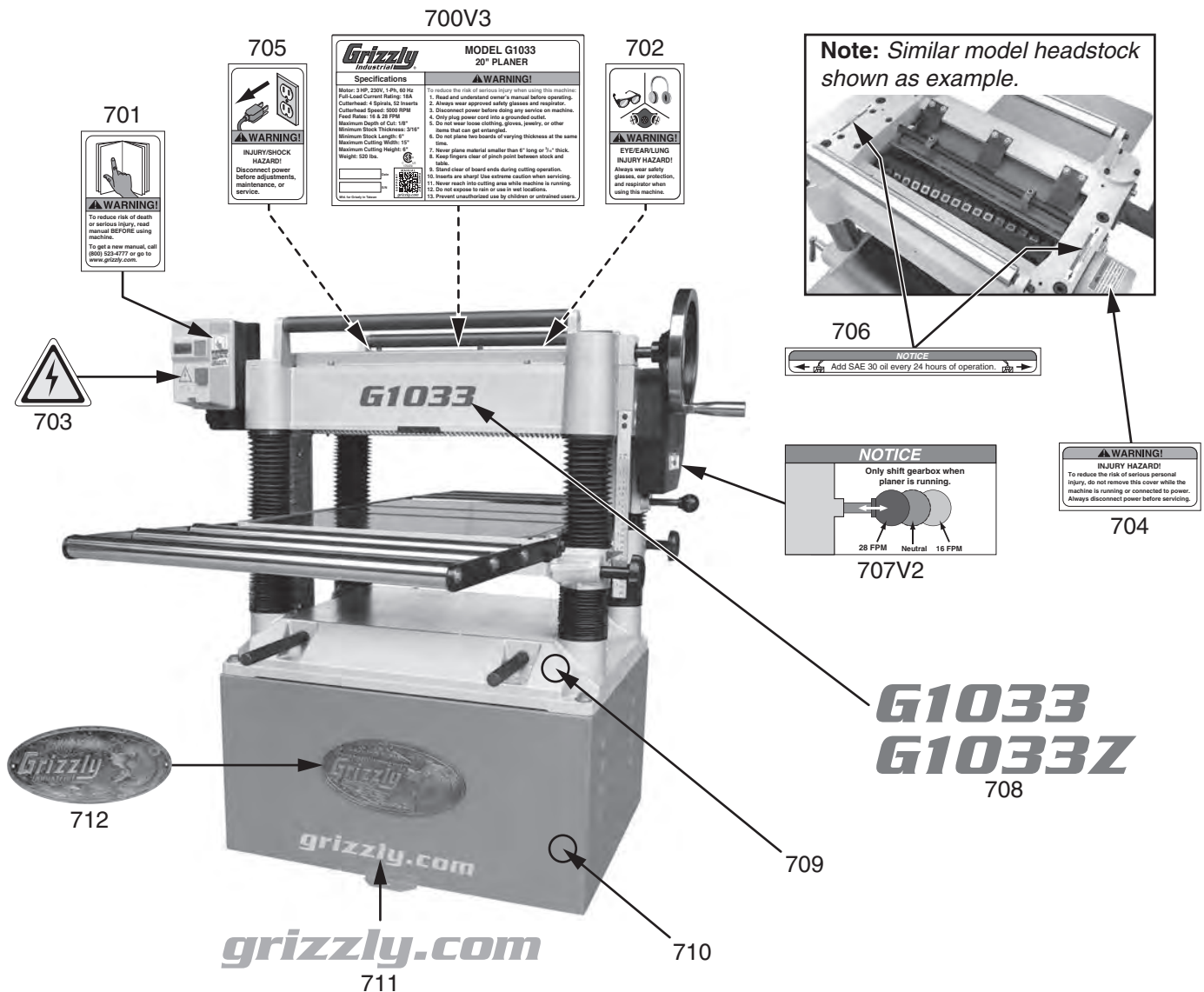
G1033/G1033Z Table & Base Parts List

REF	PART #	DESCRIPTION
201	P1033201	MAIN TABLE
202	P1033202	MAIN TABLE ROLLER
203	P1033203	BALL BEARING 6201-2RS
204	P1033204	ECCENTRIC SHAFT
205	P1033205	SET SCREW M6-1 X 12
206	P1033206	THREADED GIB
207	P1033207	LOCKING ROD
208	P1033208	GIB
209	P1033209	KNOB 6-LOBE M12-1.75, D53
210	P1033210	CAP SCREW M8-1.25 X 16
211V2	P1033211V2	EXT ROLLER BRACKET V2.03.05 (G1033)
212V4	P1033212V4	EXTENSION TABLE ROLLER V4.05.18 (G1033)
213	P1033213	HEX BOLT M10-1.5 X 25
214	P1033214	FENDER WASHER 13MM
218	P1033218	HEX BOLT M6-1 X 12
219	P1033219	FLAT WASHER 8MM
220	P1033220	EXTENSION ROLLER AXLE
221	P1033221	EXTENSION ROLLER BUSHING, PLASTIC
301	P1033301	BASE
302	P1033302	SET SCREW M10-1.5 X 12
303	P1033303	COLUMN, SECONDARY
304	P1033304	COLUMN, PRIMARY
305	P1033305	LEADSCREW 19.05-4 X 321, SECONDARY
306	P1033306	LEADSCREW 19.05-4 X 335, PRIMARY
307	P1033307	LEADSCREW NUT 19.05-4
308	P1033308	SPACER

REF	PART #	DESCRIPTION
309	P1033309	INT RETAINING RING 38MM
310	P1033310	KEY 4 X 4 X 10
311	P1033311	GEAR 24T
312	P1033312	EXT RETAINING RING 12MM
313	P1033313	BALL BEARING 6202-2RS
314	P1033314	INT RETAINING RING 35MM
316	P1033316	SPROCKET 10T
317	P1033317	FLAT WASHER 10MM
318	P1033318	HEX NUT M10-1.25
319	P1033319	SPACER 8.2 X 22 X 3MM
320	P1033320	HEX BOLT M8-1.25 X 25
321	P1033321	IDLER BRACKET
322	P1033322	IDLER SHAFT
323	P1033323	SPROCKET 10T
324	P1033324	EXT RETAINING RING 15MM
325	P1033325	CHAIN #40 X 166
326	P1033326	LIFTING BAR
327	P1033327	EXT RETAINING RING 17MM
328	P1033328	DUST BOOT FLANGE
329	P1033329	TAP SCREW M5 X 10
330	P1033330	DUST BOOT
335	P1033335	DUST BOOT FLANGE RING
336	P1033336	TAP SCREW M5 X 16
337	P1033Z337	EXTENSION WING (G1033Z)
338	P1033Z338	HEX BOLT M8-1.25 X 25 (G1033Z)
339	P1033Z339	SET SCREW M8-1.25 X 12 (G1033Z)



G1033/G1033Z Labels & Cosmetics



REF	PART #	DESCRIPTION
700V2	P1033700V2	MACHINE ID LABEL V2.08.18 (G1033)
700V2	P1033Z700V2	MACHINE ID LABEL V2.08.18 (G1033Z)
701	P1033701	READ MANUAL LABEL
702	P1033702	EYE/EAR/LUNG INJURY LABEL
703	P1033703	ELECTRICITY LABEL
704	P1033704	BELT COVER WARNING LABEL
705	P1033705	DISCONNECT POWER LABEL
706	P1033706	ADD OIL NOTICE

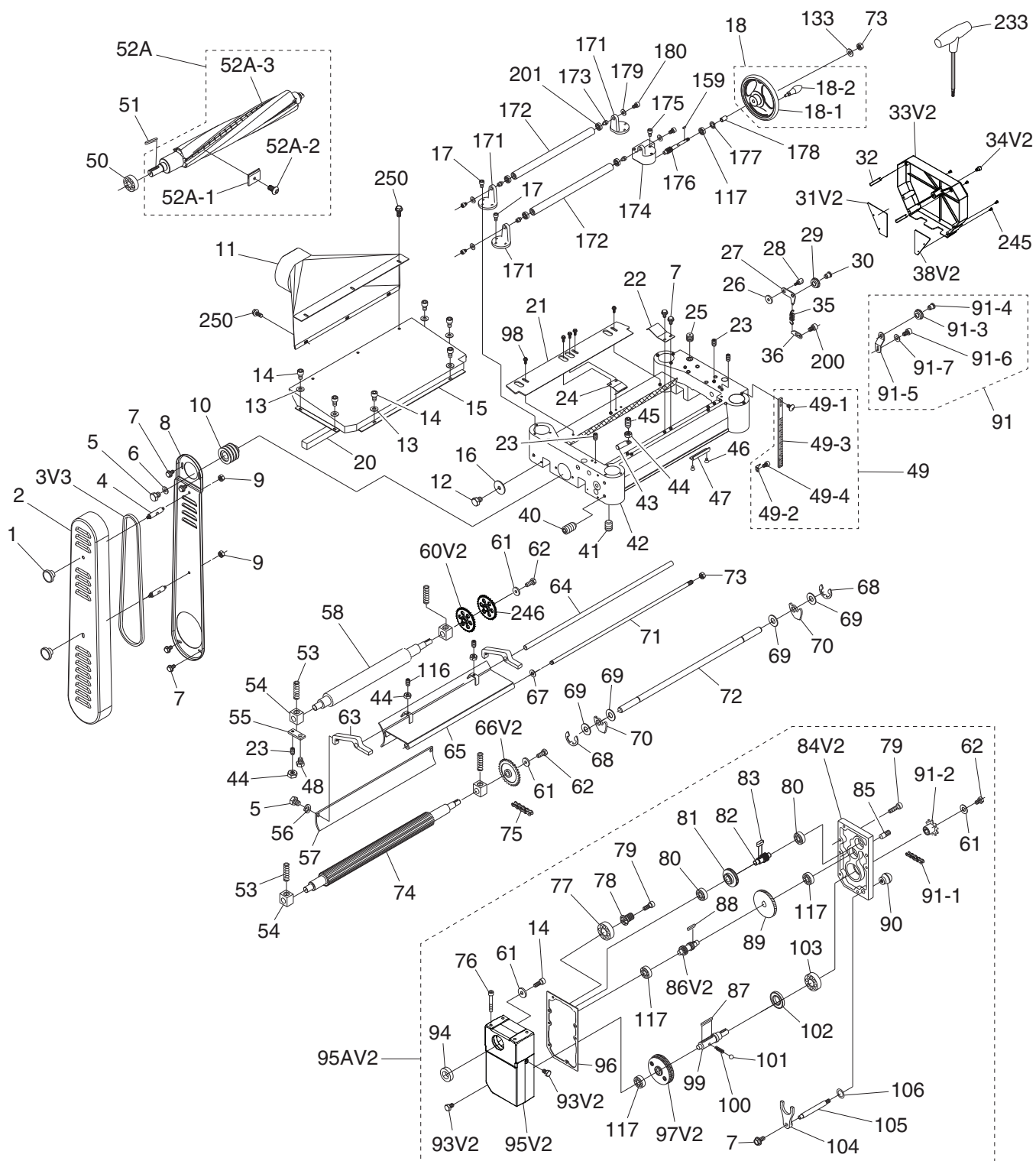
REF	PART #	DESCRIPTION
707	P1033707	SHIFT GEARBOX NOTICE
708	P1033708	MODEL NUMBER LABEL (G1033)
708	P1033Z708	MODEL NUMBER LABEL (G1033Z)
709	P1033709	TOUCH-UP PAINT, GRIZZLY PUTTY
710	P1033710	TOUCH-UP PAINT, GRIZZLY GREEN
711	P1033711	GRIZZLY.COM LABEL
712	P1033712	GRIZZLY NAMEPLATE-LARGE

! WARNING

Safety labels help reduce the risk of serious injury caused by machine hazards. If any label comes off or becomes unreadable, the owner of this machine **MUST** replace it in the original location before resuming operations. For replacements, contact (800) 523-4777 or www.grizzly.com.



G1033X Main



G1033X Main Parts List

REF	PART #	DESCRIPTION
1	P1033X001	KNOB 5/16-18, D1-3/4, ROUND
2	P1033X002	V-BELT COVER
3V3	P1033X003V3	V-BELT M58 3L580 V3.04.19
4	P1033X004	STANDOFF-HEX MM 5/16-18 X 1/2, 2-5/16
5	P1033X005	HEX BOLT M8-1.25 X 20
6	P1033X006	FENDER WASHER 8MM
7	P1033X007	FLANGE SCREW M6-1 X 12
8	P1033X008	PULLEY GUARD
9	P1033X009	HEX NUT 5/16-18
10	P1033X010	CUTTERHEAD PULLEY
11	P1033X011	DUST HOOD 5"
12	P1033X012	HEX BOLT M6-1 X 12
13	P1033X013	FLAT WASHER 6MM
14	P1033X014	CAP SCREW M6-1 X 12
15	P1033X015	UPPER COVER
16	P1033X016	FLAT WASHER 6MM
17	P1033X017	CAP SCREW M6-1 X 16
18	P1033X018	HANDWHEEL ASSEMBLY
18-1	P1033X018-1	HANDWHEEL TYPE-2 200D X 12B-K X 3/8-16
18-2	P1033X018-2	REVOLVING HANDLE 1 X 3-3/8, 3/8-16 X 1/2
20	P1033X020	GASKET
21	P1033X021	CHIP DEFLECTOR
22	P1033X022	SPRING PLATE
23	P1033X023	SET SCREW M6-1 X 16
24	P1033X024	SPRING PLATE
25	P1033X025	OILER SCREW M22-1.5
26	P1033X026	FLAT WASHER 8MM
27	P1033X027	CHAIN TENSIONER
28	P1033X028	SHAFT M22-.5 X 20
29	P1033X029	IDLER WHEEL
30	P1033X030	IDLER SHAFT 19.05 X 21MM
31V2	P1033X031V2	GEARBOX COVER PLATE-B V2.11.18
32	P1033X032	ROLL PIN 6 X 20
33V2	P1033X033V2	DRIVE CHAIN COVER V2.11.18
34V2	P1033X034V2	CAP SCREW M8-1.25 X 10 V2.11.18
35	P1033X035	EXTENSION SPRING 8.5 X 14
36	P1033X036	SPRING BRACKET
38V2	P1033X038V2	GEARBOX COVER PLATE-A V2.11.18
40	P1033X040	SET SCREW M10-1.5 X 12
41	P1033X041	SET SCREW M8-1.25 X 12
42	P1033X042	HEAD CASTING
43	P1033X043	SHAFT 15.875 X 60
44	P1033X044	HEX NUT M6-1
45	P1033X045	SET SCREW M6-1 X 20
46	P1033X046	FLAT HD SCR M5-.8 X 8
47	P1033X047	DEPTH LIMITER
48	P1033X048	HEX BOLT M8-1.25 X 20
49	P1033X049	SCALE ASSEMBLY
49-1	P1033X049-1	PHLP HD SCR M6-1 X 12
49-2	P1033X049-2	POINTER
49-3	P1033X049-3	SCALE
49-4	P1033X049-4	CAP SCREW M5-.8 X 10
50	P1033X050	BALL BEARING 6206ZZ
51	P1033X051	KEY 8 X 8 X 35

REF	PART #	DESCRIPTION
52A	P1033X052A	HELICAL CUTTERHEAD ASSY V2.07.07
52A-1	P1033X052A-1	INSERTS 15 X 15 X 2.5-10 PK
52A-2	P1033X052A-2	FLAT HEAD TORX 10-32 X 1/2
52A-3	P1033X052A-3	HELICAL CUTTERHEAD BODY V2.07.07
53	P1033X053	COMPRESSION SPRING 19.7 X 12
54	P1033X054	BUSHING BLOCK
55	P1033X055	BUSHING BLOCK PLATE
56	P1033X056	LOCK WASHER 8MM
57	P1033X057	PRESSURE BAR
58	P1033X058	OUTFEED ROLLER
60V2	P1033X060V2	SPROCKET 31T V2.05.18
61	P1033X061	FLAT WASHER 6MM
62	P1033X062	HEX BOLT M6-1 X 16
63	P1033X063	BRACKET
64	P1033X064	SHAFT 15.875 X 710
65	P1033X065	CHIP BREAKER
66V2	P1033X066V2	SPROCKET 31T V2.05.18
67	P1033X067	EXT RETAINING RING 12MM
68	P1033X068	E-CLIP 15MM
69	P1033X069	SPACER
70	P1033X070	ANTI-KICKBACK FINGER
71	P1033X071	LOCK ROD
72	P1033X072	SHAFT 19.95 X 680
73	P1033X073	HEX NUT M12-1.75
74	P1033X074	INFEED ROLLER
75	P1033X075	CHAIN
76	P1033X076	CAP SCREW M8-1.25 X 50
77	P1033X077	BALL BEARING 6204ZZ
78	P1033X078	GEAR 16T
79	P1033X079	CAP SCREW M6-1 X 25
80	P1033X080	BALL BEARING 6201ZZ
81	P1033X081	GEAR 47T
82	P1033X082	GEARED SHAFT 18T
83	P1033X083	KEY 5 X 5 X 12
84V2	P1033X084V2	GEARBOX COVER V2.11.18
85	P1033X085	LOCATING PIN 8 X 7.55 X 7.95
86V2	P1033X086V2	GEAR 28T/18T 2-SPEED V2.02.19
87	P1033X087	KEY 6 X 6 X 40
88	P1033X088	KEY 5 X 5 X 10
89	P1033X089	GEAR 71T
90	P1033X090	KNOB 3/8-16, D1-5/16, BALL
91	P1033X091	SPROCKET & CHAIN ASSY
91-1	P1033X091-1	CHAIN
91-2	P1033X091-2	SPROCKET
91-3	P1033X091-3	OUTER CHAIN TENSIONER
91-4	P1033X091-4	SHAFT 19.05 X 21
91-5	P1033X091-5	BRACKET
91-6	P1033X091-6	CAP SCREW M6-1 x 35
91-7	P1033X091-7	FLAT WASHER 6MM
93V2	P1033X093V2	OIL PLUG 1/4 NPT X 3/4" V2.11.18
94	P1033X094	OIL SEAL 28 X 40 X 8
95V2	P1033X095V2	GEARBOX V2.11.18
95AV2	P1033X095AV2	GEARBOX ASSY V2.11.18
96	P1033X096	GASKET



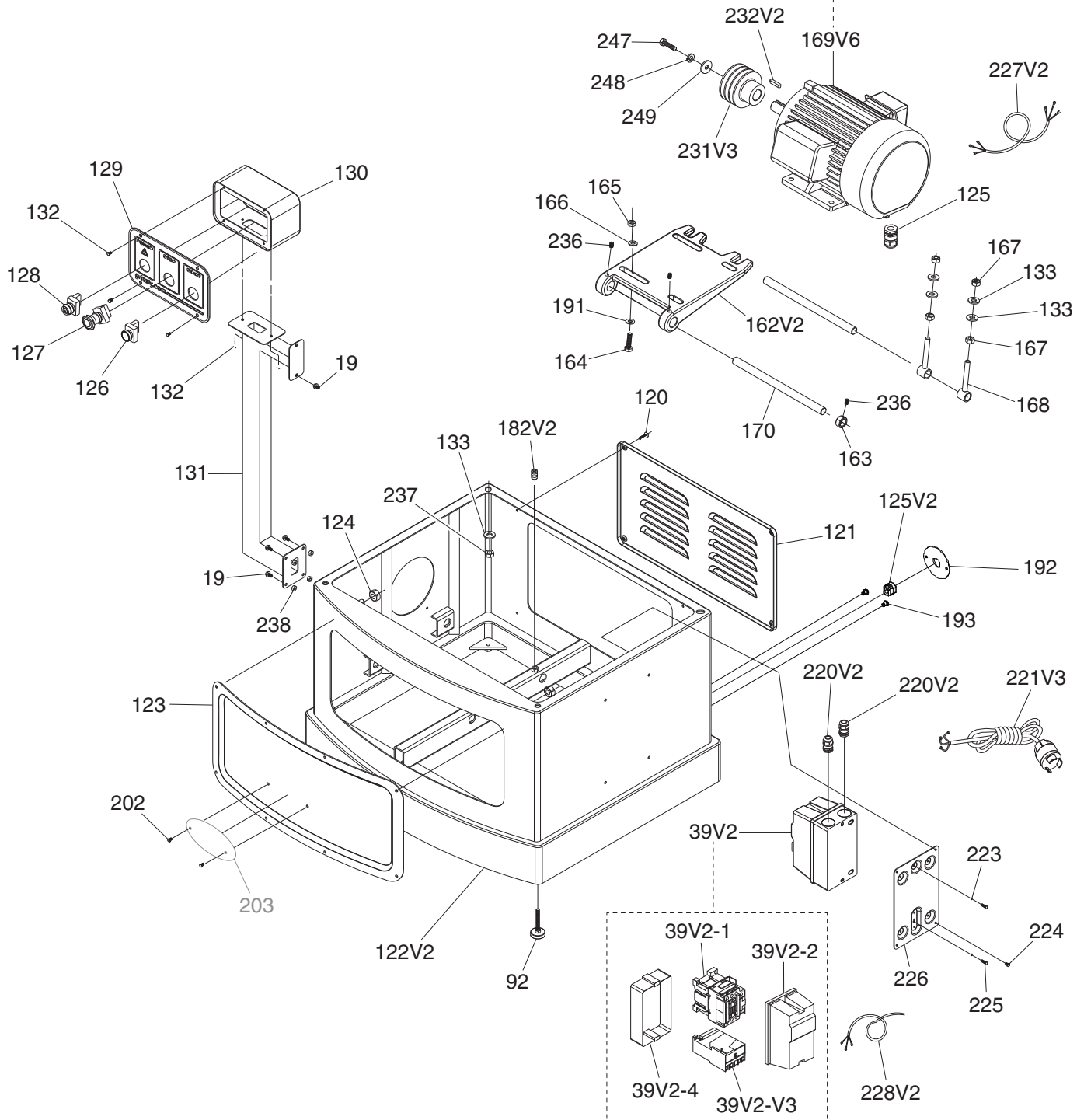
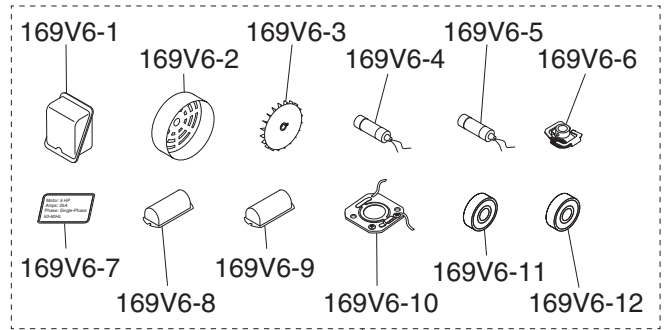
G1033X Main Parts List (Cont.)

REF	PART #	DESCRIPTION
97V2	P1033X097V2	COMBO GEAR 86T/96T V2.02.19
98	P1033X098	FLANGE SCREW M6-1 X 16
99	P1033X099	SHAFT 20 X 106
100	P1033X100	COMPRESSION SPRING 5.9 X 9
101	P1033X101	STEEL BALL 6MM
102	P1033X102	OIL SEAL 25 X 47 X 6
103	P1033X103	BALL BEARING 6204ZZ
104	P1033X104	SHIFTER
105	P1033X105	SHIFTING SHAFT
106	P1033X106	O-RING 12 X 2.4
116	P1033X116	SET SCREW M6-1 X 12
117	P1033X117	BALL BEARING 6201ZZ
133	P1033X133	FLAT WASHER 12MM
159	P1033X159	KEY 4 X 4 X 10
171	P1033X171	RETURN ROLLER BRACKET

REF	PART #	DESCRIPTION
172	P1033X172	RETURN ROLLER
173	P1033X173	BEARING SHAFT
174	P1033X174	WORM GEAR HOUSING
175	P1033X175	CAP SCREW M6-1 X 50
176	P1033X176	WORM SHAFT
177	P1033X177	INT RETAINING RING 32MM
178	P1033X178	COLLAR
179	P1033X179	FLAT WASHER 6MM
180	P1033X180	CAP SCREW M6-1 X 10
200	P1033X200	CAP SCREW M6-1 X 10
201	P1033X201	BALL BEARING 6202ZZ
233	P1033X233	T-HANDLE T-25 TORX DRIVER
245	P1033X245	PHLP HD SCR M4-.7 X 8
246	P1033X246	SPROCKET 31T
250	P1033X250	FLANGE BOLT M6-1 X 12



G1033X Stand & Motor



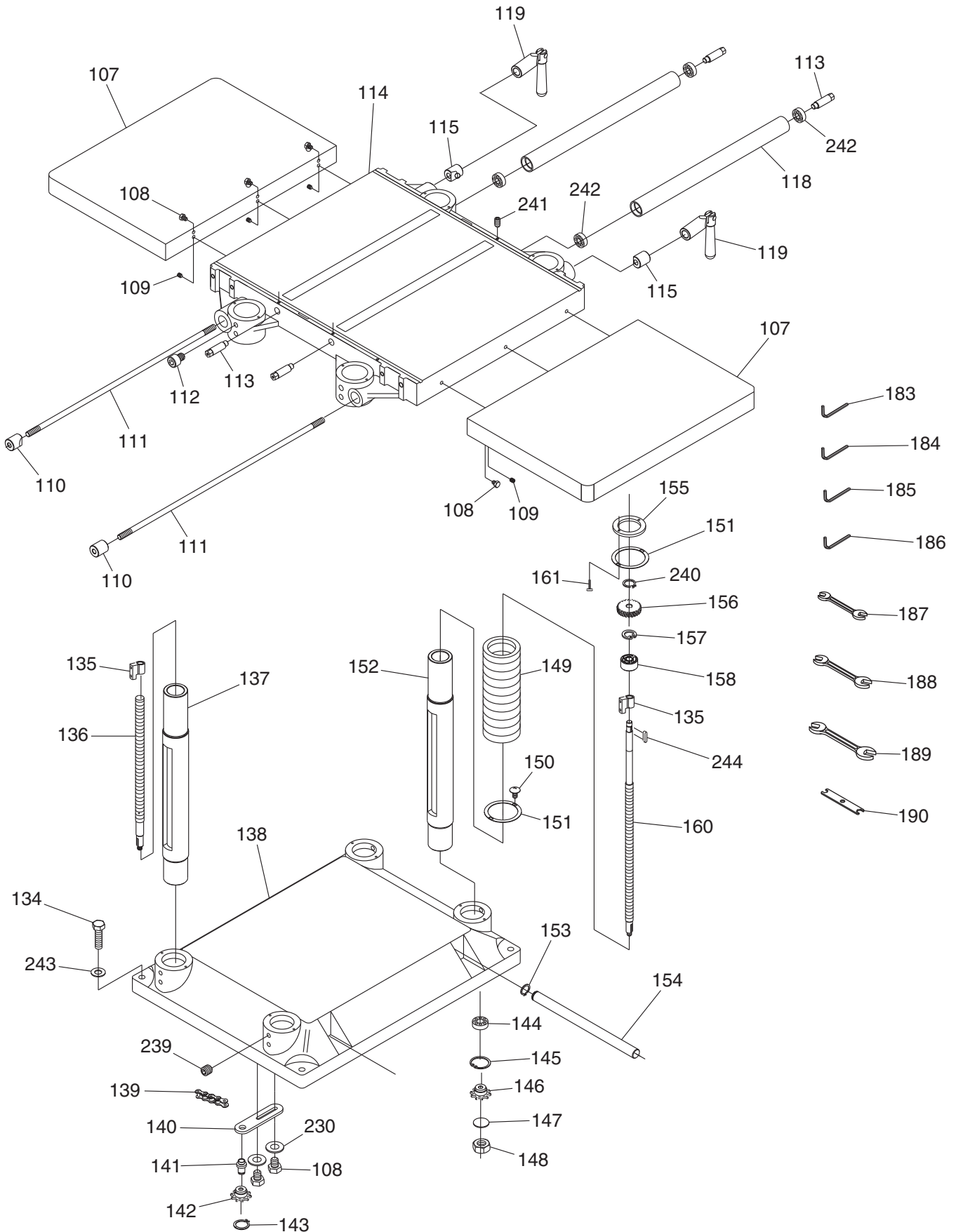
G1033X Stand & Motor Parts List

REF	PART #	DESCRIPTION
19	P1033X019	FLANGE SCREW M6-1 X 12
39V2	P1033X039V2	MAGNETIC SWITCH SDE MPE-30 V2.04.19
39V2-1	P1033X039V2-1	CONTACTOR SDE MA-30 220-240V
39V2-2	P1033X039V2-2	MAGNETIC SWITCH COVER (FRONT)
39V2-3	P1033X039V2-3	OL RELAY SDE RA-30 22-34A
39V2-4	P1033X039V2-4	MAGNETIC SWITCH COVER (REAR)
92	P1033X092	FOOT
120	P1033X120	FLAT HD SCR M6-1 X 20
121	P1033X121	MOTOR ACCESS PANEL
122V2	P1033X122V2	CABINET STAND V2.04.19
123	P1033X123	CABINET STAND FRONT COVER
124	P1033X124	HEX NUT M5-.8
125	P1033X125	STRAIN RELIEF TYPE-3 M25-1.5
125V2	P1033X125V2	STRAIN RELIEF TYPE-1 3/4 V2.04.19
126	P1033X126	START SWITCH
127	P1033X127	E-STOP BUTTON RENY R9C01VN
128	P1033X128	POWER INDICATOR LIGHT 220V 22MM RED
129	P1033X129	SWITCH PANEL
130	P1033X130	SWITCH BOX
131	P1033X131	SWITCH PEDESTAL
132	P1033X132	PHLP HD SCR M5-.8 X 10
133	P1033X133	FLAT WASHER 12MM
162V2	P1033X162V2	MOTOR MOUNT PLATE V2.04.19
163	P1033X163	COLLAR
164	P1033X164	HEX BOLT M8-1.25 X 40
165	P1033X165	HEX NUT M8-1.25
166	P1033X166	FLAT WASHER 8MM
167	P1033X167	HEX NUT M12-1.75
168	P1033X168	ROD END BOLT M12-1.75 X 120, 25.4
169V6	P1033X169V6	MOTOR 5HP 230V 1-PH V6.04.19
169V6-1	P1033X169V6-1	MOTOR JUNCTION BOX
169V6-2	P1033X169V6-2	MOTOR FAN COVER

REF	PART #	DESCRIPTION
169V6-3	P1033X169V6-3	MOTOR FAN
169V6-4	P1033X169V6-4	S CAPACITOR 600M 125V 1-3/4 X 3-5/16
169V6-5	P1033X169V6-5	R CAPACITOR 60M 350V 1-3/4 X 4-5/16
169V6-6	P1033X169V6-6	CENTRIFUGAL SWITCH
169V6-7	P1033X169V6-7	MOTOR LABEL
169V6-8	P1033X169V6-8	CAPACITOR COVER (START)
169V6-9	P1033X169V6-9	CAPACITOR COVER (RUN)
169V6-10	P1033X169V6-10	CONTACT PLATE
169V6-11	P1033X169V6-11	BALL BEARING 6203ZZ (REAR)
169V6-12	P1033X169V6-12	BALL BEARING 6205ZZ (FRONT)
170	P1033X170	PLATE CONNECTING ROD
182V2	P1033X182V2	SET SCREW M8-1.25 X 16 (NYLOCK) V2.04.19
191	P1033X191	FLAT WASHER 8MM
192	P1033X192	STRAIN RELIEF MOUNTING PLATE
193	P1033X193	PHLP HD SCR M6-1 X 8
202	P1033X202	PHLP HD SCR M4-.7 X 10
220V2	P1033X220V2	STRAIN RELIEF TYPE-3 M25-1.5 V2.04.19
221V3	P1033X221V3	POWER CORD 12G 3W 145" L6-30P V3.04.19
223	P1033X223	EXT TOOTH WASHER 5MM
224	P1033X224	PHLP HD SCR M5-.8 X 10
225	P1033X225	PHLP HD SCR M5-.8 X 15
226	P1033X226	SWITCH PANEL
227V2	P1033X227V2	MOTOR CORD 12G 3W 37" V2.04.19
228V2	P1033X228V2	SWITCH CORD 18G 5W 72" V2.04.19
231V3	P1033X231V3	MOTOR PULLEY V3.04.19
232V2	P1033X232V2	KEY 5 X 5 X 30 V2.04.19
236	P1033X236	SET SCREW M8-1.25 X 12
237	P1033X237	HEX NUT M12-1.75
238	P1033X238	HEX NUT M6-1
247	P1033X247	HEX BOLT M8-1.25 X 20
248	P1033X248	LOCK WASHER 8MM
249	P1033X249	FENDER WASHER 8MM



G1033X Table & Base



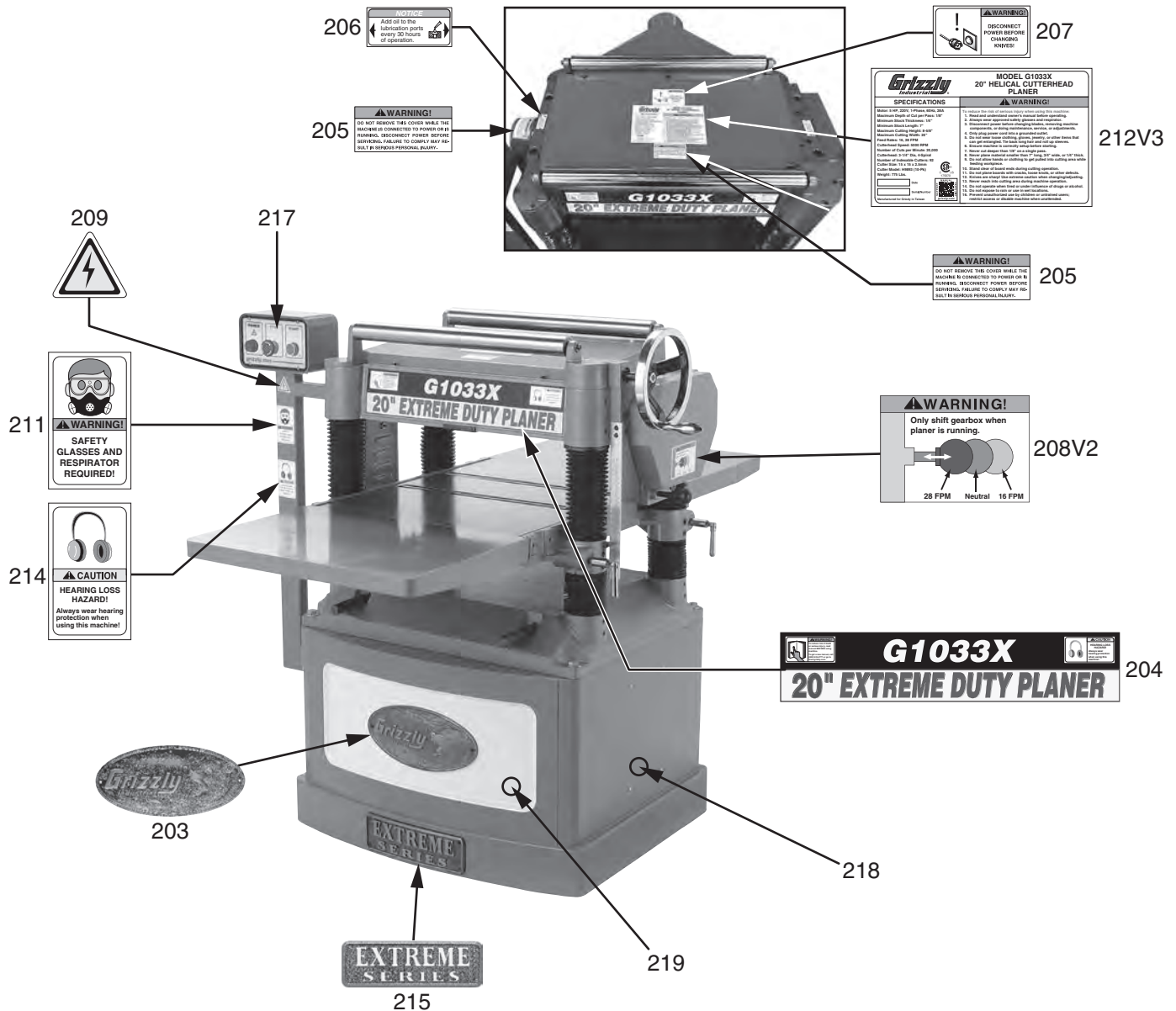
G1033X Table & Base Parts List

REF	PART #	DESCRIPTION
107	P1033X107	EXTENSION WING
108	P1033X108	HEX BOLT M8-1.25 X 25
109	P1033X109	SET SCREW M8-1.25 X 12
110	P1033X110	THREADED GIB
111	P1033X111	LOCK ROD
112	P1033X112	CAP SCREW M8-1.25 X 16
113	P1033X113	ECCENTRIC SHAFT
114	P1033X114	MIDDLE TABLE
115	P1033X115	GIB
118	P1033X118	TABLE ROLLER
119	P1033X119	LOCK HANDLE M12-1.75
134	P1033X134	HEX BOLT M12-1.75 X 50
135	P1033X135	LEADSCREW NUT 15.5 X 41.5
136	P1033X136	LEADSCREW M10 X 1.25 X 400, SECONDARY
137	P1033X137	COLUMN, SECONDARY
138	P1033X138	BASE
139	P1033X139	CHAIN
140	P1033X140	IDLER BRACKET
141	P1033X141	IDLER SHAFT 15 X 34MM
142	P1033X142	SPROCKET
143	P1033X143	EXT RETAINING RING 15MM
144	P1033X144	BALL BEARING 6202ZZ
145	P1033X145	INT RETAINING RING 35MM
146	P1033X146	SPROCKET
147	P1033X147	FLAT WASHER 10MM
148	P1033X148	HEX NUT M10-1.25
149	P1033X149	DUST BOOT

REF	PART #	DESCRIPTION
150	P1033X150	PHLP HD SCR M5-.8 X 10
151	P1033X151	DUST BOOT FLANGE
152	P1033X152	COLUMN, PRIMARY
153	P1033X153	EXT RETAINING RING 17MM
154	P1033X154	LIFTING BAR
155	P1033X155	DUST BOOT FLANGE RING
156	P1033X156	WORM GEAR
157	P1033X157	INT RETAINING RING 38MM
158	P1033X158	BUSHING 14 X 20
160	P1033X160	LEADSCREW M10 X 1.25 X 582, PRIMARY
161	P1033X161	PHLP HD SCR M5-.8 X 8
183	P1033X183	HEX WRENCH 3MM
184	P1033X184	HEX WRENCH 4MM
185	P1033X185	HEX WRENCH 5MM
186	P1033X186	HEX WRENCH 6MM
187	P1033X187	WRENCH 8 X 10MM OPEN-ENDS
188	P1033X188	WRENCH 12 X 14MM OPEN-ENDS
189	P1033X189	WRENCH 17 X 19MM OPEN-ENDS
190	P1033X190	FLAT WRENCH 10 X 13MM OPEN-ENDS
230	P1033X230	FLAT WASHER 8MM
239	P1033X239	SET SCREW M10-1.5 X 12
240	P1033X240	EXT RETAINING RING 12MM
241	P1033X241	SET SCREW M6-1 X 12
242	P1033X242	BALL BEARING 6201ZZ
243	P1033X243	FLAT WASHER 12MM
244	P1033X244	KEY 4 X 4 X 10



G1033X Labels & Cosmetics



REF	PART #	DESCRIPTION
203	P1033X203	GRIZZLY NAMEPLATE
204	P1033X204	MODEL NUMBER LABEL
205	P1033X205	WARNING LABEL-DO NOT REMOVE COVER
206	P1033X206	LUBRICATION NOTICE
207	P1033X207	DISCONNECT POWER LABEL
208V2	P1033X208V2	GEARBOX SHIFT WARNING V2.02.19
209	P1033X209	ELECTRICITY LABEL

REF	PART #	DESCRIPTION
211	P1033X211	RESPIRATOR/GLASSES WARNING
212V3	P1033X212V3	MACHINE ID LABEL V3.04.19
214	P1033X214	EAR PROTECTION WARNING
215	P1033X215	EXTREME SERIES PLATE
217	P1033X217	CONTROL PANEL LABEL
218	P1033X218	TOUCH-UP PAINT, GRIZZLY GREEN
219	P1033X219	TOUCH-UP PAINT, GRIZZLY PUTTY

! WARNING

Safety labels help reduce the risk of serious injury caused by machine hazards. If any label comes off or becomes unreadable, the owner of this machine **MUST** replace it in the original location before resuming operations. For replacements, contact (800) 523-4777 or www.grizzly.com.

